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GA125

D3245-5
Job Sheet 188048



Part No: D3245-5

Job Qty: 3 ea

Part Name: Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	3 pcs	1/11/19	1/11/19	0.00	0.21	Waterjet - Flow		SC 19/01/19
110	QC	3 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-1		SC 19/01/19
120	QC	3 pcs	1/11/19	1/11/19	0.00	0.00	QC8-2		30 38
130	Brake NC	3 pcs	1/11/19	1/11/19	0.05	0.19	Brake NC 1		30 38
140	QC	3 pcs	1/11/19	1/11/19	0.00	0.00	QC5		MAY 07 2019
150	Packaging	3 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3		21
160	QC21-SA	3 Ea	1/11/19	1/11/19	0.00	0.00	QC21		MAY 14 2019

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary Form D3245-5 as per Dwg D3245 Identify as D3245-5

150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.2100 sf (.07 ea) 0.42	100-Waterjet - Flow - 1	M135 192

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	0	111	0

Part Specifications

Specifications could not be found.

Plex 1/2/19 10:49 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

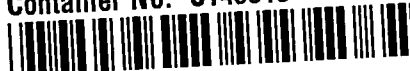
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S143813



Part: D3245-5

Job No: 188048

Serial No/Batch: S143813

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/10/19